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F I N A L R E P O R T

FINISHED **ITEMS, TASK 1210-C-23d**

25X1

The project was completed during the month of April with 249 successful units made out of a possible 250.

Difficulties were encountered during the manufacture of the units due to certain characteristics of the items to be inserted. To preclude future problems of this nature, these difficulties are described below.

These inserts were too bulky for proper fitting into the objects during molding. It is suggested that, in the future, the design of the item before molding should follow the contour of the mold as nearly as possible. In this instance it would have been better if the items had been made square and flat to allow ease of centering in the mold.

Another problem came from the fact that the items were coated with a colored waxy material. In many instances this color bled through the face of the final object after it had been cast. This necessitated breaking the object, removing the item, and recasting it in another object.

This problem was overcome by predipping the item in the material from which the final object was made and allowing the coating to set. The coated item was then cast by the usual methods.

The final objects were wrapped in aluminum foil and sealed in individual polyethylene bags. They were then packaged for shipment.

Financial Statement

Total Amount of Contract	\$1,883.20
Total Obligations to April 21, 1957	1,365.65
Balance of Contract	\$ 517.55

Expiration Date - June 30, 1957

25X1

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